



Direct Mount Pilot Valves

Brass or Stainless Steel Bodies 1/4" NPT 4/2 SERIES 8342 Direct Mount

Features

- NAMUR direct mount version of the rugged, dependable 8342 Series valves
- Direct acting, high flow slide-style valve
- No Minimum Operating Pressure Differential required to shift valve
- Available with single or dual solenoid operation
- Mechanical detent on dual solenoids holds last position, even after loss of electric power, pneumatics, or pressure

Construction

Valve Parts in Contact with Fluids							
Body	Brass	303 Stainless Steel					
Seals and Discs	NBR and FKM						
Core Tube	305 Stainless Steel						
Core and Plugnut	430F Stainless Steel						
Springs	302 Stainless Steel						
Shading Coil	Copper						
Sleeve	Р	A					
Seats	PT	FE					

Electrical

Standard	Watt Rating and Power Consumption			Spare Coil Part Number		
Coil and	AC			General Purpose	Explosionproof	
Class of		VA	VA			
Insulation	Watts	Holding	Inrush	AC	AC	
F	20.1	35	115	272610	272614	
F	16.1	45	140	272610	272614	

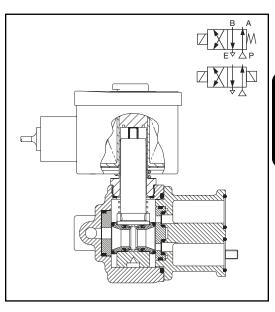
Standard Voltages: 24, 120, 240, 480 volts AC, 60 Hz (or 110, 220 volts AC, 50 Hz). Must be specified when ordering. Other voltages, except combinations 120/60 and 110/50, are available when required.

Solenoid Enclosures

Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X. **Optional:** Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9. (To order, add prefix "EF" to catalog number.)

See Optional Features Section for other available options.





Nominal Ambient Temp. Ranges

32°F to 125°F (0°C to 52°C) Refer to Engineering Section for details.

Approvals

General Purpose Solenoid:

UL recognized component, CSA certified.

Explosionproof Solenoid: (EF Brass, EV S.S)

UL listed solenoid.

CSA certified for use in hazardous Locations. Meets applicable CE directives.

Refer to Engineering Section for details.



Specifications (English units)

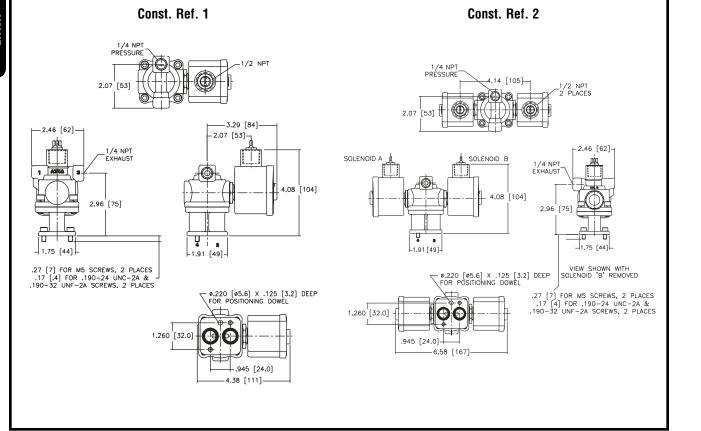
Pipe Size (in)	Orifice Size (in)	Cv Flow Factor Ports 1-2	Cv Flow Factor Ports 2-3	Maximum Operating Pressure Differential (psi)	Maximum Fluid Temperature Range °F	Brass Body Catalog Number	Stainless Steel Body Catalog Number	Const. Ref.	Watt Rating/ Class of Coil Insulation AC	
SINGLE SOLENOID										
1/4	3/16	.7	.5	125	160	8342G501	8342G511	1	20.1/F	
DUAL SOLENOID										
1/4	3/16	.7	.5	125	160	8342G502	8342G512	2	16.1/F	

Specifications (Metric units)

Pipe Size (in) SINGLE S	Orifice Size (mm) OLENOID	Kv Flow Factor Ports 1-2 (m ³ /h)	Kv Flow Factor Ports 2-3 (m ³ /h)	Maximum Operating Pressure Differential (bar)	Maximum Fluid Temperature Range °C	Brass Body Catalog Number	Stainless Steel Body Catalog Number	Const. Ref.	Watt Rating/ Class of Coil Insulation AC	
1/4	5	.60	.43	9	71	8342G501	8342G511	1	20.1/F	
DUAL SOLENOID										
1/4	5	.60	.43	9	71	8342G502	8342G512	2	16.1/F	

Dimensions inches (mm)











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